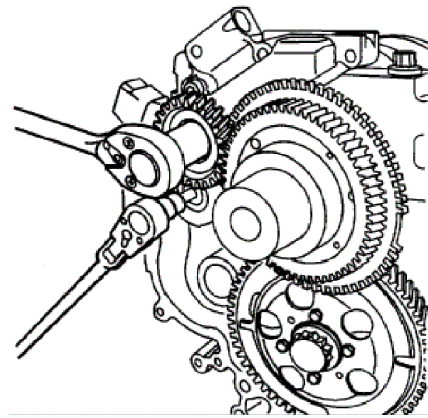


## Attention

M31621  
Rev. A

Install the oil pump to the engine and tighten the oil pump mounting bolts to 21 Nm (15 ft lbs.).

Install Oil Pump Driven Gear.



While holding the oil pump idler gear shaft with a hex driver, as shown in above figure, tighten the oil pump driven gear nut to 100 Nm (74 ft lbs.).

DO NOT over-tighten the driven gear nut as this may result in catastrophic failure of the internal oil pump gears.

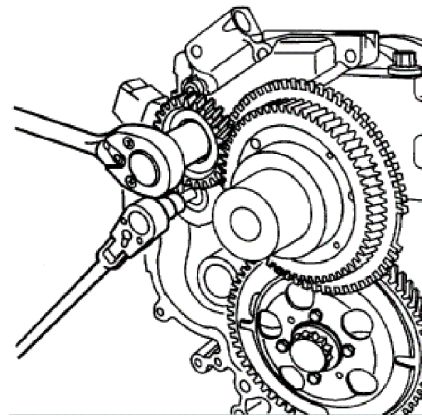
FRONT

## Atencion

M31621  
Rev. A

Instale la bomba de aceite en el motor y apriete los pernos de montaje de la bomba de aceite a 21 Nm (15 ft lbs.).

Instale la bomba de aceite al engranaje accionado.





Mientras mantiene el eje de engranaje intermedio de la bomba de aceite con una llave hexagonal, como se muestra en la figura de arriba, apretar la bomba de aceite con la tuerca del engranaje impulsada a 100 Nm (74 ft lbs.).

No apriete demasiado la tuerca de engranaje accionado ya que esto puede resultar catastrofico para los engranajes internos de la bomba de aceite.

BACK

SHEET SIZE: 4-1/4" x 5-1/2"  
PAPER COLOR: YELLOW  
PRINT FRONT & BACK

A	8/13/15	RELEASED FOR PRODUCTION	4170
LTR.	DATE	REVISIONS	ECN #
<b>MELLING TOOL COMPANY</b>			
		ENGINE COMPONENTS PRODUCT ENGINEERING	
PROJ. M316	SHT. 1 OF 1		
DRAWN BY	COMPLETED	CHECKED	APPROVED
TLF	8/13/15	TLF	8/13/15
NAME			
SHEET-CAUTION INSTRUCTION			
PART NO. M31621			