

Oil Pan Installation

CONTINUED

INSTALLATION OF THE OIL PAN TO THE ENGINE BLOCK

- 1) Make sure that all mounting surfaces, fasteners and mounting holes in the engine block are clean. This can be accomplished by using a good evaporative brake or parts cleaner.
- 2) Spread a thin bead of RTV silicone sealant along the oil pan rails, remember that too much sealant can ruin the end result. On non-skirted engine blocks apply a little extra RTV silicone sealant at the corners of the gasket, where the radius meets the flat oil pan rail. If you don't want to apply the RTV silicone sealant along the whole oil pan rail at least apply it at the corners of the seal radius. Apply the gasket by lightly working it down around the oil pan to spread out the RTV silicone and let sit overnight.
- 3) Carefully spread a thin bead of RTV silicone sealant along the oil pan gasket where it meets the engine block, remember that too much sealant can ruin the end result. Apply a light coat of sealant to the threads of the mounting hardware. Move the oil pan into position on the engine block, making sure that the gasket stays in position. Uniformly finger tighten the oil pan mounting hardware by a couple of threads in a criss-cross fashion. Go back and torque in a criss-cross fashion the 1/4"-20 oil pan mounting hardware by 10 ft lbs, the 5/16"-18 oil pan mounting hardware by 12 ft lbs and let sit overnight before filling with oil.

LIMITED WARRANTY

This limited warranty applies to any product which, after careful inspection by Canton Racing Products, Inc., is found to have a defect in either material or workmanship.

Canton Racing Products, Inc. warrants that when our products are properly installed in their correct application they will be free from defect.

Any product returned for warranty must be returned to Canton Racing Products, Inc. within 90 days of purchase. All returns must include the original sales slip or proof of purchase, detailed information regarding the problem, your name, address and phone number.

If returned product is found by Canton Racing Products, Inc. to be defective in either material or workmanship, Canton Racing Products, Inc. will either repair or replace the product at its discretion and its sole cost.

This limited warranty DOES NOT cover or apply to any personal injury, labor charges or apply to products that have been:

Damaged in transit, subject to abuse, neglect, accident or improper installation.

Altered or modified outside of Canton Racing Products, Inc. specifications.

Used in other than those applications recommended by Canton Racing Products.

This limited warranty is the only express warranty which applies to Canton Racing Products, Inc. and is expressly given in lieu of any other warranty expressed or implied. Other Warranties including that of merchantability and/or fitness for a particular purpose is hereby expressly disclaimed. This limited warranty gives you specific legal rights and you may also have other rights which vary from state to state.

EXCEPT FOR THOSE OBLIGATIONS ASSUMED HEREIN, CANTON RACING PRODUCTS, INC. ASSUMES NO OTHER OBLIGATIONS IN CONNECTION WITH THE SALE OF ITS PRODUCTS.

Canton Racing Products, Inc. reserves the right to change specifications at any time. The changes will be made without obligation to change any products previously manufactured. Canton Racing Products, Inc. reserves the right to change prices at any time.

Products are designed for general applications. No guarantees are made regarding product fitment, results, or suitability in any particular application. Purchaser is responsible for determining products suitability for their particular situation and for taking all proper precautions to protect self, others, and personal property.

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