FLOWMASTER
THE EXHAUST TECHNOLOGY COMPANY®
SANTA ROSA, CALIFORNIA · U.S.A.

FORCE II

Removal:

1)   Raise the rear of the vehicle and support securely with jack stands. Apply a penetrating lubricant to bolts at cat/flange connection, as well as the nuts on the clamps and hangers. This will make removal a little easier.

2)   Using a 15mm wrench, unbolt the hangers that support the mufflers from their mounting points on the rear of the muffler. Also unbolt the rubber hanger that supports the Y-pipe itself.

3)   Remove the bolts that connect the factory Y-pipe to the rear of the catalytic converter. Remove the Y-pipe and mufflers as a complete unit and set aside.

Installation:

1)   Before installing anything, prep the clamps supplied in the hardware kit by removing the nuts, and applying a thick lubricant such as white grease or anti-seize to the threads.

2)   Place the Y-pipe **#26062** in place behind the catalytic converter and install the original bolts to secure the flange and hanger. Do not fully tighten down until the entire system is in place.

3)   Slip the right side muffler onto the Y-pipe and connect the muffler to the hanger mount at the rear of the system. Repeat for the left side muffler.

4)   Install the 2 1/4" clamps provided at the slip-fit connections of the muffler and tighten enough to hold, but still allow for adjustment.

5)   Adjust the position of all pipes and mufflers to provide a satisfactory fit before tightening all connections securely.

6)   For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. If you live in a geographical area that has harsh winters or sees a great deal of precipitation, the use of temperature paint over the welded areas can help to prevent surface rust and premature corrosion.

PACKING LIST

Qty	Description	Part #
1	Muffler, Right	424501R
1	Muffler, Left	424501L
1	Y-Pipe	26062
1	Parts Kit	PK153
2	2-1/4" Clamps	MC214S

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FLANGE

HANGER MOUNT

"Y" PIPE #26062

9424501-L

9424501-R