



**BOLT IN FRAME
CROSSMEMBER
Ford FE Engine Into
1953-64 FORD PICKUP**

**INSTALLATION
INSTRUCTIONS**

**#4017 (Crossmember with pads
and mounting hardware)
#4037 (crossmember only)**

Note: This "Bolt-to-frame" crossmember requires no welding. 28 3/4 wide. The use of a 4qt. Passenger car oil pan is required. The use of fresh engine pads with this crossmember is strongly recommended.

**This mount allows installation of a 332, 352, 390, 406, 427, 428
Ford FE V8 engine into a 1952-64 Ford pickup chassis.**

1. Using an engine hoist or other suitable device, safely suspend the engine above its final engine compartment location.
2. Securely bolt the rubber pads to the engine.
3. Place the Trans-Dapt crossmember between the frame rails with the crossmember mounting flanges laying on top of the rails.
4. Lower the engine onto the crossmember until the threaded pad studs are fully inserted into the holes in the perches, and that the pads are properly seated against their perch.
5. Securely bolt the engine pads to the crossmember mounting perches.
6. Double check for proper placement of the engine. Adjust its position until the engine is correctly located in the engine compartment. When precisely positioned, mark and drill two holes through each framerrail using the holes in the crossmember mounting flanges as a guide. Fasten the crossmember to the chassis.