



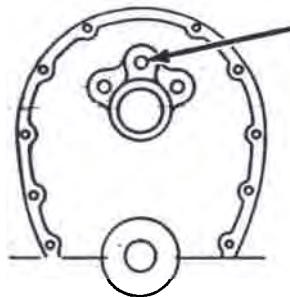
FREEZE PLUG INSTRUCTIONS

#4481 thru #4488 & #6481 thru #6483

Make sure all freeze plug bores are clean and all rust and corrosion has been removed to insure proper sealing of new plugs.

Note: 1 When installing Ford oil galley plugs, be sure to use Loctite to keep plugs from pushing out. We recommend using Mr. Gasket #1070 Loctite Stud N' Bearing Mount.

Note: 2 For some cylinder blocks it may be necessary to tap the oil galley holes. Use either a 1/4" NPT or 3/8" NPT depending on the size of plug that is to be installed.



CAUTION: When installing the center oil galley plug on a small block Chevy, do not tap this plug in too deep or you will block the oil passage to the front cam bearing.

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